

Date: Wednesday, 24/09/2008 12:47:56 PM  
 User: Julie Lecocq

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: BUSHING
Job Number	: 42268		
Estimate Number	: 11633		
P.O. Number	:	Part Number	: D2972
This Issue	: 24/09/2008 S.O. No. :	Drawing Number	: D2972 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: // Type : MACHINED PARTS	Drawing Revision	: A
Previous Run	: 33544	Material	:
Written By	:	Due Date	: 30/10/2008 Qty: 100 Um: Each
Checked & Approved By	: <u>JULIE LECOCQ 24</u>		
Comment	: Est A 00.05.18 New Issue EC Est Rev:B Now Made In-House 07-07-19 JLM Verified By:EC		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M303R1000	303 Round Bar 1.00
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70

Comment: Qty.: 0.1061 f(s)/Unit Total: 10.6050 f(s)

303 Round Bar 1.0"

Batch: m10 7744

m10 08/10/02

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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70

Comment: 1-TURN AS PER FOLIO FA701 & DWG D2972 ,

FOLIO REV: A

DWG REV: A

2-DEBURR AS REQUIRED

m10 08/10/02

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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70

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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70

Comment: SECOND CHECK

M.A

08/10/07

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

08/10/07 70

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Wednesday, 24/09/2008 12:47:56 PM  
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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 42268

Part Number: D2972

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/10/08 HJ

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-10-07

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

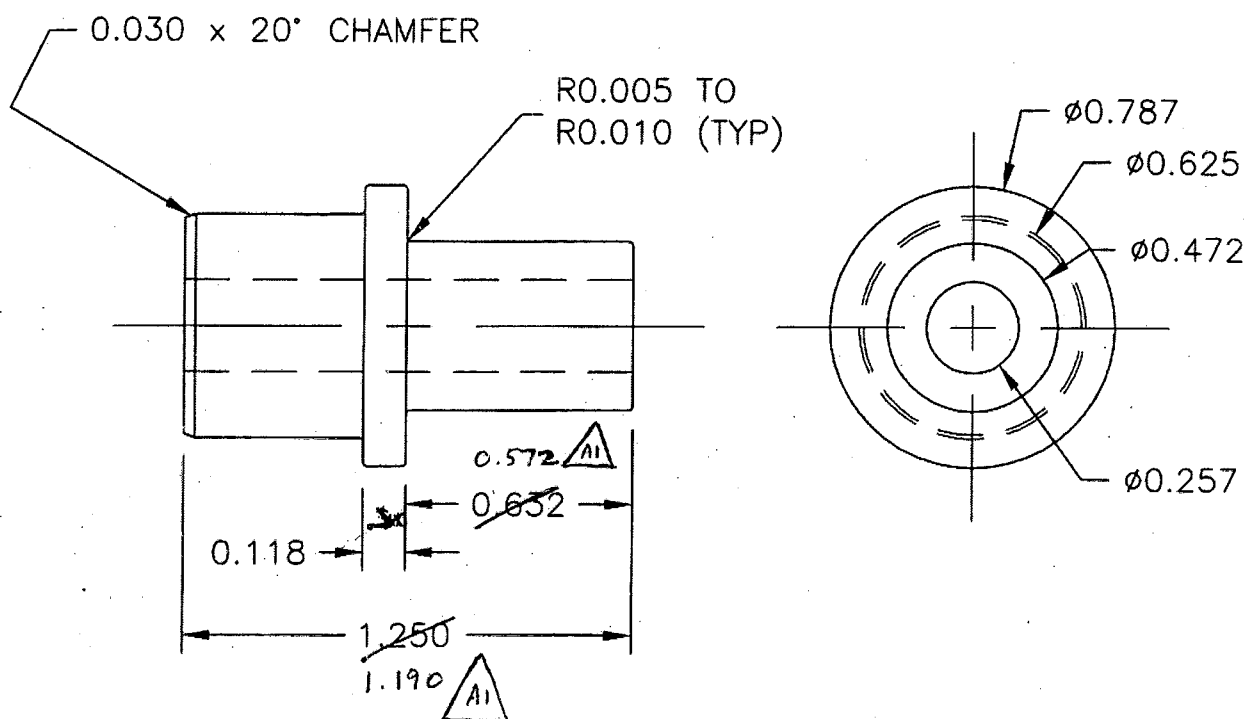
**NOTE:** Date & initial all entries





DESIGN RF	DRAWN BY RF	DART AEROSPACE USA, INC. BELLEVUE, WA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D2972	REV. A SHEET 1 OF 1
DATE 00.03.13		TITLE BUSHING	SCALE 2:1
A	00.03.13	NEW ISSUE	

RELEASED  
00.05.11 [Signature]



MATERIAL: AISI 303 STAINLESS STEEL  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED  
RADIUS ALL INSIDE EDGES 0.005 TO 0.010  
BREAK ALL UNMARKED SHARP EDGES 0.010 TO 0.020  
ALL DIMENSIONS ARE IN INCHES

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER

A1 01.03.12 REDUCE LENGTH OF BUSHING [Signature] CP

NO. 42268

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